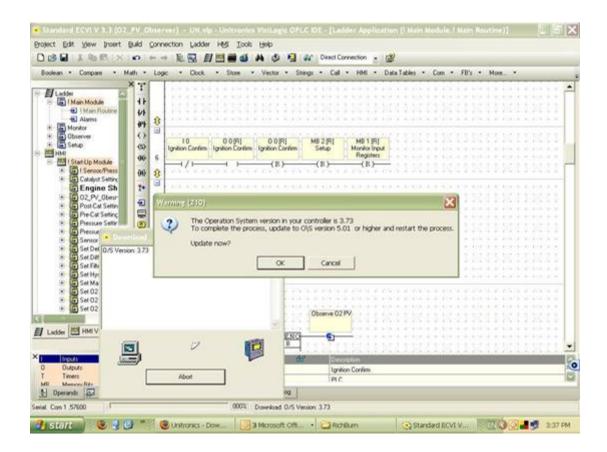
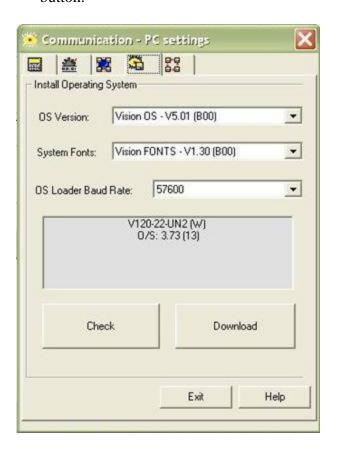
## <u>Instructions How to Download a New ECVI Program into the Controller</u>

- 1. Download and run file "Setup ver. 5.1.exe".

  This will install the program that downloads the patch to the ECVI controller.
- 2. Download ECVI Software.
- 3. Connect the controller to your PC using the communication cable (use <u>RS-232</u> port on the PC and Port 1 on the controller).
- 4. Power up the display.
- 5. Open ECVI Software.
- 6. From main Menu select Connection -> Download > Download.
- 7. It will prompt whether you want to update the operating system. Click <u>OK</u> button.



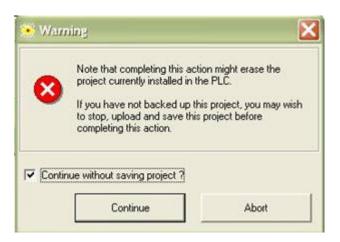
8. You should be able to see a Dialog box with current OS data. Click <u>Download</u> button.



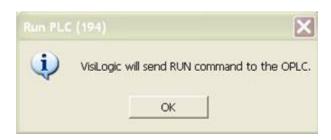
9. Make sure you are connected to COM Port 1 on the PLC, click <u>YES</u> button



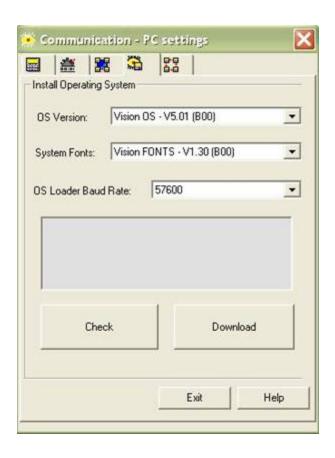
10. Put a check in Continue without saving project? check box, click Continue.



- 11. Download process will start automatically. DO NOT INTERRUPT IT!
- 12. Wait until you see the following dialog box, click <u>OK</u> button to continue.



13. Click Exit button to close communication dialog box.



- 14. From main Menu select Connection -> Download -> Download. It will load new ECVI program into display.
- 15. All possible questions during the downloading process should be answered <u>YES</u>, <u>OK</u> or <u>CONTINUE</u>.
- 16. When the download dialog box will close up, the controller is ready to use.